



Power Input

Standard: 90-250 VAC, 47-63 Hz, 8VA, 4W maximum
Optional: 11-40 VDC / 20-28 VAC, 47-63 Hz, 8VA, 4W maximum

Signal Input

Resolution: 18 Bits
Sampling Rate: 5 Times / Second (200msec)
Maximum Rating: -2VDC minimum, 12VDC maximum
Sensor Break Detection: Sensor open for Thermocouple and RTD inputs, sensor short for RTD input, below 1mA for 4-20mA input, below 0.25V for 1 - 5V input, not available for other inputs
Sensor break responding time: Within 4 seconds for thermocouple and RTD inputs, 0.1 second for 4-20mA and 1-5V inputs

Event Input

Number of Event Inputs: 1
Logic Low: -10V minimum, 0.8V maximum
Logic High: 2V minimum, 10V maximum

CT Input

CT type: CT98-1
Accuracy: $\pm 2\%$ of full scale reading, ± 1 digit maximum
Input Impedance: 294 Ω
Measurement Range: 0-50A AC
Output of CT: 0-5V DC
CT Mounting: Wall (Screw) mount
Sampling Rate: 1 time/second

Output 1 /Output 2

Type: Relay, pulsed voltage, linear voltage and linear current
Relay Rating: 2A, 240V AC, 200000 life cycles for resistive load
Pulsed Voltage: Source voltage 5V, Current limiting resistance 66 Ω
Linear Output Resolution: 15 Bits
Isolation Breakdown Voltage: 1000 V AC
Load Capacity of Linear Output: Linear current: 500 Ω maximum, Linear voltage: 10K Ω minimum

Alarm

Relay Type: Form A
Maximum Rating: 2A, 240VAC, 200000 life cycles for resistive load
Alarm Functions: Dwell Timer, Deviation Low, Deviation High, Deviation Band Low, Deviation Band High, Process High, Process Low
Alarm Mode: Latching, Hold, Normal, Latching/Hold
Dwell Timer: 0.1-4553.6 minutes

Data Communications

Interface: RS-485
Address: 1-247
Parity Bit: None, Even or Odd
Data Length: 7 or 8 Bits
Protocol: Modbus RTU
Baud Rate: 2.8 - 115.2 Kbits/sec
Stop Bit: 1 or 2 Bits
Communication Buffer: 160 bytes

Analog Retransmission

Output Signal: 4-20 mA, 0-20 mA, 0-10V
Resolution: 15 Bits
Accuracy: $\pm 0.05\%$ of span $\pm 0.0025\%$ / $^{\circ}\text{C}$
Load Resistance: 0-500 Ω for current output, 10K Ω minimum for voltage output
Isolation Breakdown: 1000VAC minimum
Integral Linearity Error: $\pm 0.005\%$ of span
Linear Output Ranges: 0-22.2mA (0-20mA / 4-20mA), 0-5.55V (0-5V, 1-5V), 0-11.1V (0-10V)

User Interface

Keypad: 4 Keys
Display Type: 4 digit LCD display
No. of Display: 2
Upper Display Size: 0.4" (10mm)
Lower Display Size: 0.19" (4.8mm)

Programming Port

Interface: Micro USB
PC Communication Function: Automatic Setup, Calibration and Firmware Upgrade

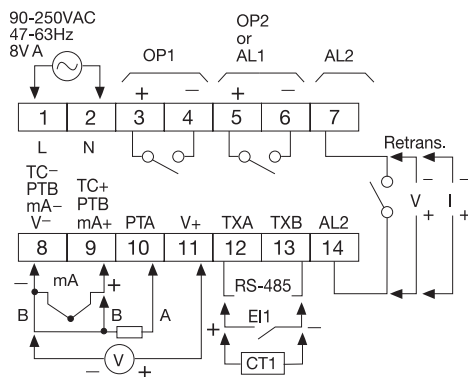
Control Mode

Output 1: Reverse (Heating) or Direct (Cooling) Action
Output 2: PID cooling control, Cooling P band 50~300% of PB, Dead band -36.0 ~ 36.0 % of PB
ON-OFF: 0.1-90.0 ($^{\circ}\text{F}$) hysteresis control (P band = 0)
P or PD: 0-100.0 % offset adjustment
PID: Fuzzy logic modified Proportional band 0.1 ~ 900.0 $^{\circ}\text{F}$, Integral time 0~3600 seconds, Derivative time 0-360.0 seconds
Cycle Time: 0.1-90.0 seconds
Manual Control: Heat (MV1) and Cool (MV2)
Failure Mode: Auto transfer to manual mode while sensor break or A-D Converter damage
Ramping control: 0 to 900.0 $^{\circ}\text{F}$ / Minute or 0 to 900.0 $^{\circ}\text{F}$ / Hour Ramp Rate

Environmental and Physical Specifications

Operating Temperature: -10 $^{\circ}\text{C}$ to 50 $^{\circ}\text{C}$
Storage Temperature: -40 $^{\circ}\text{C}$ to 60 $^{\circ}\text{C}$
Humidity: 0 to 90 % RH (Non-Condensing)
Insulation Resistance: 20M Ω minimum (@500V DC)
Dielectric Strength: 2000V AC, 50/60 Hz for 1 Minute
Vibration Resistance: 10 to 55 Hz, 10m/s² for 2 Hours
Shock Resistance: 200 m / s² (20g)
Moldings: Flame retardant polycarbonate
Mounting: Panel
Dimensions W x H x D: 15/16 x 1-7/8 x 3-13/16" (48 x 24 x 92 mm)
Depth Behind Panel: 3-15/16" (84 mm)
Cut Out Dimensions: 7/8 x 1-25/32" (22 x 45 mm)
Weight: .26 lbs (160 g)

Rear Terminal Connections



Stock and Common Part Numbers

(Default Type "J" Thermocouple Input)

Part Number	Output 1	Out 2/ Alm 1	Option 1
TEC04001	Relay	None	None
TEC04002	Relay	Relay	None
TEC04003	Relay	Relay	Event Input
TEC04004	Pulse DC	None	None
TEC04005	Pulse DC	Relay	None
TEC04006	Pulse DC	Relay	Event Input
TEC04007	4-20mA	none	none
TEC04008	4-20mA	Relay	Event Input