Model TEC-7100 3/16 DIN Temperature Controller

Configurable for 4 Programmable Outputs and optional NEMA 4X/IP65 Front Panel!

Agency Approvals

Design Features

- *3/16 DIN size – 72 mm × 72 mm*
- *Fuzzy Logic PID heat and cool control*
- *PID Control – Auto-tuning on cold or warm start*
- *Short panel depth – only 2-9/16" (65 mm) required*
- *Universal programmable sensor input*
- *Highly versatile – 6 types of inputs available*
- *Output 2 can be used for cooling function*
- *Universal input power – 90-250 VAC or 11-26 VAC/VDC*
- *Optional NEMA 4X/IP65 front panel*
- *Bumpless transfer to manual mode during sensor failure*
- *Wide variety of alarm mode selections*
- *Optional RS-485 communications interface*
- *Bright 0.40" (10 mm) red LED process display 0.31" (8 mm) green LED setpoint display*
- *High performance at a low price*

Power Input *BOX 1*

4 = 90-250 VAC
5 = 11-26 VAC / VDC
9 = Other

Hardware Code: TEC-7100-

1	2	3	4	5	6	7

A Part Number based on the hardware code and any software pre-programming will be issued at time of order.

Standard lead time is stock to 2 weeks.

Signal Input— Universal, can be programmed in the field for item 5 or 6 *BOX 2*

5 = Thermocouple: *J, K, T, E, B, R, S, N, L 0-60mV
6 = RTD: *PT100 DIN, PT100 JIS
7 = 0-1 VDC
8 = *0-5, 1-5 VDC
A = 0-10 VDC
B = *4-20, 0-20 mA
9 = Other

* indicates default value

Output 1 *BOX 3*

1 = Relay: 2A / 240 VAC
2 = Pulse DC for SSR drive: 5 VDC (30 mA max)
3 = Isolated, 4-20 mA (default), 0-20 mA
4 = Isolated, VDC, 1-5 (default), 0-5, 0-1
5 = Isolated, VDC, 0-10
6 = Triac-SSR output 1A / 240 VAC
C = Pulse DC for SSR drive: 14 VDC (40 mA max)
9 = Other

Output 2 *BOX 4*

0 = None
1 = Relay: 2A / 240 VAC
2 = Pulse DC for SSR drive: 5 VDC (30 mA max)
3 = Isolated, 4-20 mA (default), 0-20 mA
4 = Isolated VDC, 1-5 (default), 0-5, 0-1
5 = Isolated VDC, 0-10
6 = Triac-SSR output 1A / 240 VAC
7 = Isolated 20V @ 25 mA DC, Output Power Supply
8 = Isolated 12V @ 40 mA DC, Output Power Supply
9 = Isolated 5V @ 80 mA DC, Output Power Supply
C = Pulse DC for SSR drive: 14 VDC (40 mA max)
A = Other

Alarm *BOX 5*

0 = None
1 = Relay: 2A / 240 VAC, SPDT
9 = Other

Communication *BOX 6*

0 = None
1 = RS-485 Interface
3 = Retransmission 4-20 mA (default), 0-20 mA
4 = Retransmission 1-5 VDC (default), 0-5 VDC
5 = Retransmission 0-10 VDC
9 = Other

NEMA 4X / IP65 *BOX 7*

0 = No
1 = Yes

Note: **Detailed information on features common to digital microprocessor-based TEC temperature controls and the complete Table of Input Range and Accuracy can be found on page 13-46.**

⚠ **WARNING:** Cancer and Reproductive Harm - www.P65Warnings.ca.gov.

Model TEC-7100 Specifications (3/16 DIN)

Power Input

Standard: 90-250 VAC, 47-63 Hz, 10 VA, 5W maximum
Optional: 11-26 VAC / VDC, 10 VA, 5W maximum

Signal Input

Resolution: 18 bits **Sampling Rate**: 5 samples / second

Accuracy: ±.24% of span typical

Maximum Rating: -2 VDC minimum, 12 VDC maximum (1 minute for mA input)

Temperature Effect: ±1.5 μV / °C for all inputs except mA input ±3.0 μV / °C for mA input

Sensor Lead Resistance Effect: T/C: 0.2μV/ohm
3-wire RTD: 2.6°C/ohm of resistance difference of two leads

Burn-out Current: 200nA

Common Mode Rejection Ratio (CMRR): 120 dB

Normal Mode Rejection Ratio (NMRR): 55 dB

Sensor Break Detection: Sensor open for TC, RTD and mV inputs; sensor short for RTD input; below 1 mA for 4-20 mA input; below 0.25V for 1-5V input; unavailable for other inputs

Sensor Break Response Time: Within 4 seconds for TC, RTD and mV inputs; 0.1 second for 4-20 mA and 1-5 V inputs

Output 1 / Output 2

Relay Rating: 240 VAC, 2 Amp

Pulsed Voltage: Source voltage 5V, Current limiting resistance 66Ω

Linear Output — Characteristics

Type Tolerance	Zero Tolerance	Span Capacity	Load
4-20 mA	3.6-4.0 mA	20-21 mA	500Ω max
0-20 mA	0 mA	20-21 mA	500Ω max
0-5 VDC	0 VDC	5-5.25 VDC	10 KΩ min
1-5 VDC	0.9-1.0 VDC	5-5.25 VDC	10 KΩ min
0-10 VDC	0 VDC	10-10.5 VDC	10 KΩ min

Resolution: 15 bit analog to digital converter

Output Regulation: 0.02% for full load change

Output Settling Time: 0.1 sec. (stable to 99.9%)

Isolation Breakdown Voltage: 1000 VAC

Temperature Effect: ±0.01% of span/°C

Solid State Relay (Triac) Output

Rating: 1A / 240 VAC

Inrush Current: 20A for 1 cycle

Min. Load Current: 50 mA rms

Max. Off-state Leakage: 3 mA rms

Max. On-state Voltage: 1.5 VAC rms

Insulation Resistance: 1000 Megohms minimum at 500 VDC

Dielectric Strength: 2500 VAC for 1 minute

Approval Standards

Safety Standard: UL61010C-1
CSA C22.2 No. 24-93
EN61010-1 (IEC1010-1)

Protective Class: IP65 front panel with additional option
IP 50 front panel without additional option, all indoor use
IP 20 housing and terminals with protective cover

EMC: EN61326

Stock and Common Part Numbers

(Power Input: 90-250 VAC, no data com, no NEMA 4X)

Part Number	Signal Input	Out 1	Out 2	Alarm
TEC42001	tc	relay	none	none
TEC42002	tc	relay	relay	relay
TEC42003	tc	4-20 mA	none	none
TEC42004	tc	DC pulse	none	none
TEC42005	RTD	relay	none	none
TEC42006	RTD	DC pulse	none	none
TEC42007	RTD	DC pulse	relay	none
TEC42008	RTD	DC pulse	relay	relay

Alarm 1 — Programmable

Alarm 1 Relay: Form A, (NO)

Alarm 1 Relay: Form A, (NC), Maximum rating: 240 VAC, 2 Amp

Alarm Functions: Dwell timer
Deviation High / Low Alarm
Deviation Band High / Low Alarm
Process High / Low Alarm
Sensor Break Alarm

Alarm Mode: Normal, Latching, Hold, Latching / Hold

Dwell Timer: 0 - 4553.6 minutes

Data Communications

Interface: RS-485 (up to 247 units)

Protocol: Modbus Protocol – RTU mode

Address: 1-247 **Baud Rate**: 0.3 - 38.4 Kbits/sec
Data Bits: 7 or 8 bits **Parity Bit**: None, Even or Odd
Stop Bit: 1 or 2 bits **Communication Buffer**: 160 bytes

User Interface

Dual 4-digit LED Display: 0.40" (10 mm) Red Process Display
0.31" (8 mm) Green Setpoint Display

Keypad: 4 keys

Programming Port: For automatic setup, calibration and testing

Control Mode

Output 1: Reverse (heating) or direct (cooling) action

Output 2: PID cooling control, cooling P band 50-300% of PB

On-Off: 0.1 - 100.0°F hysteresis control (P band = 0)

P or PD: 0 - 90.0% offset adjustment

PID: Fuzzy logic modified
Proportional band: 0.1 - 900°F
Integral time: 0 - 1000 seconds
Derivative time: 0 - 360 seconds

Cycle Time: 0.1 - 90 seconds

Manual Control: Heat (MV1) and Cool (MV2)

Auto-tuning: Cold start and warm start

Failure Mode: Auto-transfer to manual mode with sensor break or A-D converter damage

Ramping Control: 0 - 900°F/min or 0 - 900°F/hr ramp rate

Environmental and Physical

Operating Temperature: 14 to 122°F (-10 to 50°C)

Storage Temperature: -40 to 140°F (-40 to 60°C)

Humidity: 0 to 90% RH, non-condensing

Dielectric Strength: 2000 VAC, 50/60 Hz for 1 minute

Dimensions: 2-27/32 × 2-27/32 × 3" (72 × 72 × 78 mm) H×W×D
Depth behind panel: 2-9/16" (65 mm)

Panel Cutout: 2-11/16" × 2-11/16" (68 × 68 mm) H×W

Weight: 0.44 lb. (200 grams)

Rear Terminal Connections