



### Power Input

**Standard:** 90-250 VAC, 47-63 Hz, 12 VA, 5W maximum  
**Optional:** 11-26 VAC / VDC, 12 VA, 5W maximum

### Signal Input

**Resolution:** 18 bits **Sampling Rate:** 5 samples / second  
**Accuracy:**  $\pm 0.24\%$  of span typical  
**Maximum Rating:** -2 VDC minimum, 12 VDC maximum (1 minute for mA input)  
**Temperature Effect:**  $\pm 1.5 \mu\text{V} / ^\circ\text{C}$  for all inputs except mA input  
 $\pm 3.0 \mu\text{V} / ^\circ\text{C}$  for mA input

**Sensor Lead Resistance Effect:** T/C:  $0.2 \mu\text{V}/\text{ohm}$   
 3-wire RTD:  $2.6^\circ\text{C}/\text{ohm}$  of resistance difference of two leads  
**Burn-out Current:** 200nA

**Common Mode Rejection Ratio (CMRR):** 120 dB  
**Normal Mode Rejection Ratio (NMRR):** 55 dB

**Sensor Break Detection:** Sensor open for TC, RTD and mV inputs; sensor short for RTD input; below 1 mA for 4-20 mA input; below 0.25V for 1-5V input; unavailable for other inputs

**Sensor Break Response Time:** Within 4 seconds for TC, RTD and mV inputs; 0.1 second for 4-20 mA and 1-5 V inputs

### Output 1 / Output 2

**Relay Rating:** 240 VAC, 2 Amp  
**Pulsed Voltage:** Source voltage 5V, Current limiting resistance 66 $\Omega$

#### Linear Output — Characteristics

Type	Tolerance	Zero Tolerance	Span Capacity	Load
4-20 mA		3.6-4.0 mA	20-21 mA	500 $\Omega$ max
0-20 mA		0 mA	20-21 mA	500 $\Omega$ max
0-5 VDC		0 VDC	5-5.25 VDC	10 K $\Omega$ min
1-5 VDC		0.9-1.0 VDC	5-5.25 VDC	10 K $\Omega$ min
0-10 VDC		0 VDC	10-10.5 VDC	10 K $\Omega$ min

**Resolution:** 15 bit analog to digital converter

**Output Regulation:** 0.0% for full load change

**Output Settling Time:** 0.1 sec. (stable to 99.9%)

**Isolation Breakdown Voltage:** 1000 VAC

**Temperature Effect:**  $\pm 0.01\%$  of span/ $^\circ\text{C}$

### Solid State Relay (Triac) Output

**Rating:** 1A / 240 VAC

**Inrush Current:** 20A for 1 cycle

**Min. Load Current:** 50 mA rms

**Max. Off-state Leakage:** 3 mA rms

**Max. On-state Voltage:** 1.5 VAC rms

**Insulation Resistance:** 1000 Megohms minimum at 500 VDC

**Dielectric Strength:** 2500 VAC for 1 minute

### Alarm 1 — Programmable

**Alarm 1 Relay:** Form A, (NO)  
 Maximum rating: 240 VAC, 2 Amp

**Alarm Functions:** Dwell timer  
 Deviation High / Low Alarm  
 Deviation Band High / Low Alarm  
 Process High / Low Alarm  
 Sensor Break Alarm

**Alarm Mode:** Normal, Latching, Hold, Latching / Hold

**Dwell Timer:** 0 - 4553.6 minutes

### Data Communications

**Interface:** RS-232 (1 unit), RS-485 (up to 247 units)

**Protocol:** Modbus Protocol – RTU mode

**Address:** 1-247

**Baud Rate:** 0.3 - 38.4 Kbits/sec

**Data Bits:** 7 or 8 bits

**Parity Bit:** None, Even or Odd

**Stop Bit:** 1 or 2 bits

**Communication Buffer:** 160 bytes

### User Interface

**Dual 4-digit LED Display:** 0.40" (10 mm) Red Process Display  
 0.31" (8 mm) Green Setpoint Display

**Keypad:** 4 keys

**Programming Port:** For automatic setup, calibration and testing

### Control Mode

**Output 1:** Reverse (heating) or direct (cooling) action

**Output 2:** PID cooling control, cooling P band 50-300% of PB

**On-Off:** 0.1 - 90 $^\circ\text{F}$  hysteresis control (P band = 0)

**P or PD:** 0 - 100.0% offset adjustment

**PID:** Fuzzy logic modified

**Proportional band:** 0.1 - 900 $^\circ\text{F}$

**Integral time:** 0 - 1000 seconds

**Derivative time:** 0 - 360 seconds

**Cycle Time:** 0.1 - 90 seconds

**Manual Control:** Heat (MV1) and Cool (MV2)

**Auto-tuning:** Cold start and warm start

**Failure Mode:** Auto-transfer to manual mode with sensor break or A-D converter damage

**Ramping Control:** 0 - 900 $^\circ\text{F}/\text{min}$  or 0 - 900 $^\circ\text{F}/\text{hr}$  ramp rate

### Environmental and Physical

**Operating Temperature:** 14 to 122 $^\circ\text{F}$  (-10 to 50 $^\circ\text{C}$ )

**Storage Temperature:** -40 to 140 $^\circ\text{F}$  (-40 to 60 $^\circ\text{C}$ )

**Humidity:** 0 to 90% RH, non-condensing

**Dielectric Strength:** 2000 VAC, 50/60 Hz for 1 minute

**Dimensions:** 3-3/4  $\times$  1-7/8  $\times$  3-1/8" (96  $\times$  48  $\times$  80 mm) H $\times$ W $\times$ D  
 Depth behind panel: 2-9/16" (65 mm)

**Panel Cutout:** 3-5/8"  $\times$  1-25/32" (92  $\times$  45 mm) H $\times$ W

**Weight:** 0.46 lb. (210 grams)

### Approval Standards

**Safety Standard:** UL61010C-1 and CSA C22.2 No. 24-93  
 EN61010-1 (IEC1010-1)

**Protective Class:** **Front panel:** IP 50, optional NEMA 4X/IP65

**Housing and Terminals:** IP 20

**EMC:** EN61326

### Stock and Common Part Numbers

(Power Input: 90-250 VAC, no data com, no NEMA 4X)

Part Number	Signal Input	Out 1	Out 2	Alarm
TEC34001	tc	relay	none	none
TEC34002	tc	relay	relay	relay
TEC34003	tc	4-20 mA	none	none
TEC34004	tc	DC pulse	none	none
TEC34005	RTD	relay	none	none
TEC34006	RTD	DC pulse	none	none
TEC34007	RTD	DC pulse	relay	none
TEC34008	RTD	DC pulse	relay	relay

### Rear Terminal Connections

