Construction Variations



Maxiband Special Construction Variations



Partial Coverage

Partial coverage band heaters are normally required when holes and cutouts will not allow the heater to sufficiently clear the machine obstructions. The preferred method of construction is the 2-Piece Maxiband Heater with Built-In Brackets. The heater is screwed down to the cylinder at the ends and the Built-In Brackets pull the heater tightly against the cylinder being heated. It is available with all types of construction and termination variations. When ordering provide the angle of coverage from center to center of the mounting screw holes as shown.



Additional Maxiband Heater Optional Features

Electrical Variations

Dual Voltage — Maxiband heaters can be designed using series/parallel circuits for dual voltage applications. Whether the heater is run on the higher or lower voltage, the wattage will be the same. Dual Voltage is available on all Maxiband heater widths except 3/4".

Ground Terminal or Lead — For those applications requiring a separate ground terminal or lead attached to the heater. A Ground Terminal or Lead is available on any construction or termination variation.

Lead Variations

Electrical Plugs — Industry standard NEMA twist lock electrical connectors are available. The plugs can be attached to fiberglass leads, armor cable or wire braid. Electrical Plugs can be added to any clamping, construction or termination variation.

Terminal Lugs — Various types of crimp terminals can be attached to the heater leads to make wiring into applications quick and easy. High temperature 1200°F (649°C) ring terminals and nylon or PVC insulated terminals are available. Spade, ring, and right-angle or straight quick disconnect type terminals can be attached to the leads.

Extra Cooling Tube Length — The standard cooling tube length is 4". Longer lengths can be provided; please specify when ordering.

Type SC—Square or Rectangular

Square or Rectangular heaters, normally used for heating dies on plastic extruders, are made in a two-piece construction for better clamping and to provide good surface contact. Made strictly to customer specifications. When ordering or for quotation purposes, supply a detailed drawing or sample part.

Consult Tempco with your requirements.



View Product Inventory @ www.tempco.com

1-90 Rev 2 (6-20)