

### Ceramic Infrared E-Mitter Technical Data

#### Moving Testing

##### OBJECTIVES

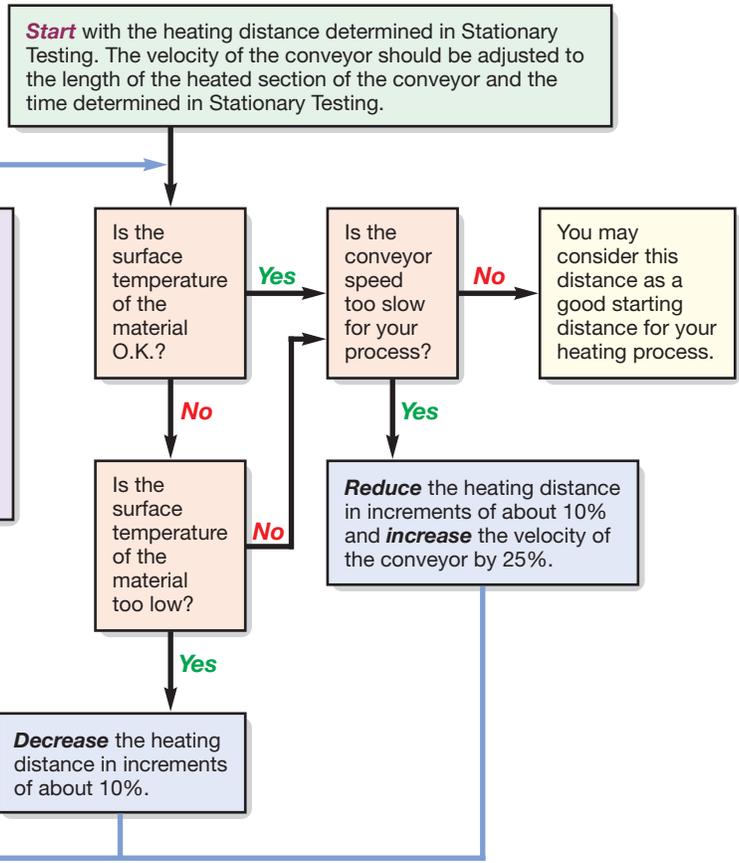
Determination of the heating distance and the velocity of the conveyor

#### Tips for Infrared Heating Systems

Infrared heating works best with materials that are thin enough for the heat to be absorbed and/or when the target material has high internal thermal conductivity. In metals, for example, heat is easily conducted from the surface to the interior of the material.

Multilayer materials present some difficulties when they are to be heated with infrared heaters. The top layer dries faster than the lower layers, causing different rates of shrinkage throughout the material. Infrared heat energy is transmitted with the speed of light from the surface of an emitter source (i.e. a ceramic heater) to the surface of the target material. Consequently, the top layer may be subjected to thermal loads that are too high for the composite target material to handle without degradation. In such cases, detection systems and/or overtemperature controls must be incorporated into the heating system to detect changes in normal operating conditions and trigger safety devices.

Higher heating rates can be achieved in moving systems that result in higher production output. This higher output can be easily accomplished without complications on properly designed, installed and maintained infrared heating systems.



#### Material Thickness

The thickness of any given material is very important for most infrared heating applications. This is because many materials do not transmit the infrared energy past a few tenths of an inch; therefore, the heat is either reflected or absorbed.

The absorbed heat is conducted in all directions. In some paint processes, it is more convenient to select an infrared heater based on the absorption characteristic of the substrate and the transmit-

tance characteristic of the paint. By doing so, the radiant energy will be transmitted farther within the material and absorbed mostly in the substrate material. The temperature in the top layer of the substrate material will rise and heat the material above, heating from the inside out. Blistering is avoided or reduced to a minimum by employing this technique.

