Radiant Process Heaters

Since 1972 Ceramic Infrared E-Mitter Technical Data

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Heat Transfer Theory Summary

A heat transfer mode that will naturally occur at the surface of the heater is called radiation. Its intensity does not depend on the characteristics of the surrounding fluid (it works in a vacuum too) but on the characteristics of the heater and the surrounding bodies.

Therefore, the efficiency of radiation heat transfer exchange between bodies depends on:

- 1. The emissivity values of the emitter (i.e. ceramic heaters).
- 2. The absorption, reflection and transmission properties associated with the receiving medium.
- 3. The relative temperature differences.
- 4. The surface characteristics.
- 5. Relative position and physical geometry.

The Technical References presented here are intended to enhance your knowledge of various aspects of infrared radiant heating, enabling you to make better choices when selecting Tempco ceramic infrared E-Mitters.

Many applications in the field are unique and present substantially different operational parameters and characteristics. This application diversity should be evaluated accordingly, and while the material presented in this section is intended to provide some background reference, it is very generalized and is not to be construed as application specific.



Note: It is highly recommended that you contact our staff of knowledgeable sales engineers with specific technical questions relating to your application.

Infrared radiant energy is transported through space by electromagnetic waves without the need of a conductive media (as opposed to conduction or convection processes). Consequently, *heat can be delivered in concentrated areas at very fast rates*.

Understanding these important characteristics will lead to a better utilization of infrared heating technology.

Taking the Mystery Out of Infrared Energy 2220



All matter emits radiant energy as a consequence of its finite temperature.

Only at absolute zero (-273°C), when all molecular activity ceases, does matter stop emitting radiant energy. In solids and liquids, emission of radiant energy is considered a surface phenomenon, while for gases and certain semi-transparent solids, such as glass and salt crystals (at elevated temperature), emission is considered a volumetric phenomenon.

WHY CAN'T WE SEE INFRARED RADIATION?

Electromagnetic radiation is measured in wavelength " λ " or in frequency "f." Both quantities are related by the equation: $\lambda = c \div f$

"c" is the speed of light $(3 \times 10^{-8} \text{ m/s})$

Infrared radiation wavelengths fall outside the visible range in the electromagnetic spectrum; see adjacent figure. One micrometer, μ m, is equal to 10⁻⁶ meter.

The total radiant energy "W" in watts per square centimeter emitted by an object is found with the Stefan-Boltzmann law: $W = \epsilon \sigma T^4$

- "ε" is the emissivity factor
- " σ " is the Stefan-Boltzmann constant (5.67 × 10⁻¹² W/cm²K⁴)
- "T" is the surface temperature of the object in °K (0°C equals 273°K).

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